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### CHIN CHA-ROEN INTERCHEM CO.,LTD.

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## Material Safety Data Sheet MSDS No. KCN

Section 1 Chemical Product and Company Identification							
Product Name Potassi		tassium cyanide	um cyanide				
Chemical Name Potass		tassium cyanide	um cyanide				
Primary Use Electro		ectroplating, Raw mate	plating, Raw materials of chemicals				
Distributor Name							
Address		S					
TEL. No.		lo.	Fax No.				
Manufacturer Name		Nippon Soda Co	Nippon Soda Co., Ltd.				
Address		s 2-1, Ohtemachi 2	2-1, Ohtemachi 2-Chome, Chiyodaku, Tokyo 100-8165, Japan			100-8165, Japan	
	TEL. N	lo. +81-3-3245-6134	4		Fax No	. +81-3-3245-6217	
Emergency	TEL. N	To 1-800-424-9300	(CHEMTRI	EC)	Fax No	•	
Date Prepared	Feb 1	19, 2010	I	Date Revi	ised	- M	

Section 2 Ha	azardou	s Identification		
Route of Entry		Skin: Yes	Inhalation: Yes	Ingestion : Yes
Emergency Overview	May be Very to Contact	erystal with faint order fatal if swallowed and xic by inhalation, in continuity with acids liberates we are to aquatic organism.	through skin. Intact with skin and if swallowe ery toxic gas.	d.
Potential Heal				
Eye	Severe	irritant to eyes. Eye	contact may cause corneal dama	age or blindness.
Skin	May be fatal if through skin. Mild irritant to skin.  Skin contact may produce inflammation and blistering.			
Inhalation	May be fatal if inhaled. Causes respiratory tract irritation and symptoms including weakness headache, giddiness, dizziness, confusion, anxiety, nausea and vomiting.			
Ingestion	May be fatal if swallowed. Causes gastro-intestinal tract burns. May cause effects similar to those for inhalation exposure.			
Signs and Symptoms	Rapidly fatal poison when taken into the digestive system.  Dizziness, mental dulness, headache, rapid pulse, constriction of chest, numbness of the upper lip blood-shot eyes, skin irritation, vomiting, labored breathing, great quickness of heart beat, etc.			
Chronic	Not ava	ilable.		
Target Organs	Not ava	ilable.		
Other Comments	None			

	%	Exposure Limits		
Component	(wt.)	OSHA PEL	ACGIH TLV	Specified Other Limit
Potassium cyanide (CAS No. 151-50-8)	≥ 98	5(mg/m³) As CN	5(mg/m³) as CN	None
Potassium hydroxide (CAS No. 1310-58-3)	<1	Not listed	2(mg/m <sup>3</sup> )	None
Potassium carbonate (CAS No. 584-08-73)	<1	Not listed	Not listed	None

Section 4	First Aid Measures
Eye	Immediately flush eyes with plenty of water for at least 15 minutes. Cold water may be used. Get medical attention immediately.
Skin	Immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention immediately. Wash clothing before reuse.
Inhalation	Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention.
Ingestion	Vomit by drinking large amounts of water or milk . Get medical attention immediately.  Never give anything by mouth to an unconscious person.
Note to Physicians	None

Not flammable
Oo not use carbon dioxide extinguisher.  Thermal decomposition or combustion produces very toxic fumes of potassium oxide, nydrogen cyanide, and nitrogen oxides.
Alcohol foam, polymer foam or water spray.
Wear a NIOSH/MSHA-approved self-contained breathing apparatus and special protective clothing to avoid inhalation of toxic decomposition product and contact with skin and eyes.  Move containers from fire area if you can do it without risk. Fight fire from maximum distance.
T A A A A A A A A A A A A A A A A A A A

#### Section 6 Accidental Release Measures

Protective equipment

Wear suitable protective equipment. Refer to section 8 for personal protective equipment.

Personal precaution

Avoid raising dust.

Environment precaution

Prevent from releasing it to the environment as this product is very toxic to aquatic organisms.

Cleaning procedure

Avoid water. Keep unnecessary people away. Collect the material using proper tools such as a shovel.

Then collect the rest of the material using a broom and place in a closed container. The tools should be washed with water thoroughly.

When the spilled product gets wet, wash the polluted area and collect all the aqueous potassium cyanide solution.

#### Don't flush into a sewer.

Section 7	Handling and Storage			
Handling	Wear suitable protective equipment. Refer to section 8 for personal protective equipment.			
	Don't breathe dust.			
	Don't get in eyes, on skin, on clothing.			
	Use only with adequate ventilation.			
	Wash throughly after handling.			
Storage	Store in tightly sealed containers to avoid the contact with air or water.			
	Don't store in any place where acidic gases may be generated or acids are stored.			
	Don't store together with any foods and feeding stuff.			
	Store in a cool dry place.			
	Keep the store room locked to prevent theft, misplacing or spilling.			

Section 8	Exposu	re Control/Personal protecti	on	
Specific Eng Controls	gineering	A system of local and/or general Airborne Exposure Limits.	al exhaust is	recommended to keep exposures below the
Personal Pro	tection Eq	uipment		
Respiratory	NIOSH/N hydrogen	MSHA-approved respirator for cyanide	Gloves	Rubber
Eye/Face	Safety go	ggles	Footwear	Rubber boots
Clothing	Suitable	working wear with long sleeves	Others	Rubber apron, safety shower and eye bath

Section 9 Ph	ysical and Chemical Properties		
Appearance	White crystal	Odor	Faint odor of bitter almonds
Density	1.56 g/cm <sup>3</sup>	Bulk Density	$1.3\sim1.4$ g/cm <sup>3</sup> (tablet) $0.7\sim0.8$ g/cm <sup>3</sup> (granular)
Melting Point	634.5°C	Boiling Point	Not applicable
Vapor Density (air=1)	Not applicable	Vapor Pressure	Not applicable
Evaporation Rate (Ethyl acetate=1)	Not applicable		
Solubility in water	72g/100g water (at 25°C)	Solubility in solvent	Not available
Log Po/w	Not applicable		
Flash Point	Not applicable	Autoignition Temp.	Not applicable
Explosive Limit	Not available		

Section 10 S	Stability and	d Re	activity	
Chemical Stability	Stable X Unstable		If unstable, condition to avoid unstable reaction	
Stability				
Hazardous	May occur		If polymerization may occur, condition to avoid it	
Polymerization Will not X occur				
Reactivity	Reacts with any acid to release toxic hydrogen cyanide gas.  Moisture may cause this material to volatize as hydrogen cyanide.  Reacts with carbon dioxide in ordinary air to form toxic hydrogen cyanide gas.			
Incompatible materials	Acids, acidic salts, acidic gases, strong oxidizers, moisture or water			
Hazardous Decomposition Product	Moisture r	Contact with acid releases highly flammable and very toxic hydrogen cyanide gas.  Moisture may cause this material to volatize as hydrogen cyanide.  Thermal decomposition or combustion produces very toxic fumes of potassium oxide, hydrogen cyanide, and nitrogen oxides.		
Others	None		*	

Effect of Acute E Acute Toxicit				
Oral	LD <sub>50</sub> (rat)	7.49mg/kg		
Dermal	LD <sub>50</sub> (rat)	22.3mg/kg		
Effect of Chronic Not av	Exposure vailable		_	
Irritancy				

Dermal: Contact with skin causes mild irritation.

Mutagenicity	Ames test Positive UDS test Not available		Not Aicronucle	nal aberration test available us test available
Carcinogenicity	y NTP :Not listed	IARC Monograph: No	t listed	ACGIH Regulated: Not listed

#### **Ecological Information** Section12

**Environmental Fate** 

Not available

**Ecological Toxicity** 

Acute Toxicity to aquatic organisms

Acute Toxicity to Mysid shrimp LC<sub>50</sub>(mysid shrimp):

Acute toxicity to Daphnia

Acute Toxicity to Fish

EC<sub>50</sub>(alga): Acute toxicity to Alga

LC<sub>50</sub>(rainbow trout): EC<sub>50</sub>(daphnia magna):

0.49 mg/L(48h)0.13 mg/L(72h)

0.113 mg/L(96h)

0.062 mg/L(96h)

#### Section 13 Disposal Considerations

Wear suitable protective equipment. Refer to section 8 for personal protective equipment.

1)Treat a dilute basic solution(pH 10-11) of the material with a 50% excess of sodium (or calcium) hypochlorite solution (bleach).

- 2)Control the temperature by the addition rate of bleach, if necessary.
- 3)Let stand overnight.
- 4) Cautiously adjust solution to pH 7 and dilute with plenty of water before disposal of solution.
- Obey Federal, State and Local regulations for health and safety environmental protection etc..

#### **Section 14** Transport Information

International marine transportation(IMDG)

Proper Shipping Name: Potassium cyanide, solid

UN No. 1680

Hazard Class 6.1

Hazard Class 6.1

Packaging Group I

Marine pollutant

Applicable(P)

**DOT Regulations** 

Proper Shipping Name: Potassium cyanide, solid

Identification No. 1680

Packing Group I

North American Emergency Response Guidebook No. 157

ICAO/IATA Dangerous Goods Regulations

Proper Shipping Name: Potassium cyanide, solid

UN No. 1680

Hazard Class 6.1

Packing Group I

Section 15 Regulatory Information	
TSCA	Listed
OSHA (highly hazardous chemicals)	Listed
SARA (extremely hazardous substance)	Listed
CERCLA (Hazardous Substance)	Listed
Others	None

#### Section 16 Other Information

Label Information

NFPA Rating

Health; 3 Flammability; 0 Instability; 0

Regulatory Information in other area

ENCS (Japan):

Listed (1-1086)

DSL(Canada):

Listed

EINECS (EU):

Listed (205-792-3)

AICS (Australia)

Listed

IECSC (China):

Listed

ECL(South Korea): Listed(KE-29092)

Revised Information

This MSDS is revised according to ANSI Z400.1-2003.

This information is taken from sources or based upon data believed to be reliable.

However, Nippon Soda Co., LTD. makes no warranty as to the absolute correctness or: sufficiency of any of the foregoing or that additional or other measures may not be required: under particular conditions.